

MARYLAND DEPARTMENT OF THE ENVIRONMENT

**AIR AND RADIATION ADMINISTRATION
APPLICATION FOR A PERMIT TO CONSTRUCT**

DOCKET #12-23

COMPANY: Mountaire Farms, Inc. – Westover Feed Mill

LOCATION: 30607 Revels Neck Road, Westover, MD 21871

APPLICATION: Modification of hammermills to increase throughput and the installation of grain handling equipment

<u>ITEM</u>	<u>DESCRIPTION</u>
1	Notice of Application and Informational Meeting
2	Environmental Justice (EJ) Information - EJ Fact Sheet and MDE Score and Screening Report
3	Permit to Construct Application Forms – Form 5, Emissions Estimates
4	Zoning Approval

**MARYLAND DEPARTMENT OF THE ENVIRONMENT
AIR AND RADIATION ADMINISTRATION**

**NOTICE OF APPLICATION AND
OPPORTUNITY TO REQUEST AN INFORMATIONAL MEETING**

The Maryland Department of the Environment, Air and Radiation Administration (ARA) received a permit-to-construct application from Mountaire Farms, Inc. – Westover Feed Mill on June 29, 2023 for the modification of hammermills to increase throughput and the installation of grain handling equipment. The proposed installation will be located at 30607 Revels Neck Road, Westover, MD 21871.

In accordance with HB 1200/Ch. 588 of 2022, the applicant provided an environmental justice (EJ) Score for the census tract in which the project is located using the Maryland EJ mapping tool. The EJ Score, expressed as a statewide percentile, was shown to be 67.17 which the Department has verified. This score considers three demographic indicators – minority population above 50%, poverty rate above 25% and limited English proficiency above 15%.

Copies of the application, the EJ mapping tool screening report (which includes the score), and other supporting documents are available for public inspection on the Department's website at <https://mde.maryland.gov/programs/Permits/AirManagementPermits/Pages/index.aspx> (click on Docket Number 12-23). Any applicant-provided information regarding a description of the environmental and socioeconomic indicators contributing to that EJ score can also be found at the listed website. Such information has not yet been reviewed by the Department. A review of the submitted information will be conducted when the Department undertakes its technical review of all documents included in the application.

Pursuant to the Environment Article, Section 1-603, Annotated Code of Maryland, the Department will hold an informational meeting to discuss the application and the permit review process if the Department receives a written request for a meeting within 10 working days from the date of the second publication of this notice. A requested informational meeting will be held virtually using teleconference or internet-based conferencing technology unless a specific request for an in-person informational meeting is received. All requests for an informational meeting should be directed to the attention of Ms. Shannon Heafey, Air Quality Permits Program, Air and Radiation Administration, 1800 Washington Boulevard, Baltimore, Maryland 21230. Further information may be obtained by calling Ms. Shannon Heafey at 410-537-4433.

Christopher R. Hoagland, Director
Air and Radiation Administration



The Applicant's Guide to Environmental Justice and Permitting

What You Need to Know

This fact sheet is designed to provide guidance to applicants on incorporating environmental justice screening requirements pursuant to House Bill 1200, effective October 1, 2022.

What is Environmental Justice?

The concept behind the term environmental justice (EJ) is that regardless of race, color, national origin, or income, all Maryland residents and communities should have an equal opportunity to enjoy an enhanced quality of life. How to assess whether equal protection is being applied is the challenge.

Communities surrounded by a disproportionate number of polluting facilities puts residents at a higher risk for health problems from environmental exposures. It is important that residents who may be adversely affected by a proposed source be aware of the current environmental issues in their community in order to have meaningful involvement in the permitting process. Resources may be available from government and private entities to ensure that community health is not negatively impacted by a new source located in the community.

Extensive research has documented that health disparities exist between demographic groups in the United States, such as differences in mortality and morbidity associated with factors that include race/ethnicity, income, and educational attainment. House Bill 1200 adds to MDE's work incorporating diversity, equity and inclusion into our mission to help overburdened and underserved communities with environmental issues.

What is House Bill 1200 and what does it require?

Effective October 1, 2022, House Bill 1200 requires a person applying for a permit from the Department under §1-601 of the Environment Article of the Annotated Code of Maryland or any permit requiring public notice and participation to include in the application an EJ Score for the census tract where the applicant is seeking the permit; requiring the Department, on receiving a certain permit application to review the EJ Score; and requiring notices to include information related to EJ Scores and generally relating to environmental permits and environmental justice screenings.

What is a "Maryland EJ Tool"?

The term "Maryland EJ Tool" means a publicly available state mapping tool that allows users to: (1) explore layers of environmental justice concern; (2) determine an overall EJ score for census tracts in the state; and (3) view additional context layers relevant to an area.



The Applicant's Guide to Environmental Justice and Permitting

What You Need to Know

What is an "EJ Score"?

The term "EJ Score" means an overall evaluation of an area's environment and environmental justice indicators, as defined by MDE in regulation, including: (1) pollution burden exposure; (2) pollution burden environmental effects; (3) sensitive populations; and (4) socioeconomic factors.

The Maryland EJ Screening Tool uses three demographic indicators – minority population above 50%, poverty rate above 25% and percent of the population having limited English proficiency above 15% - to calculate a score that can be used as an indicator of susceptibility to environmental exposure. It is that score, linked to the census tract where the project is to be located, that needs to be reported to MDE as part of your permit application.

What does the application require?

The link for the Maryland EJ Tool is located on the Department's website, www.mde.maryland.gov, under Quick Links as EJ Screening Tool. At the top right, please click the first button for the MDE Screening Report. Input the address of the proposed installation in the address bar. Click on the Report button. Once the report has been generated select the print icon.

The applicant needs to include the MDE Screening Report with the EJ Score from the Maryland EJ Tool as part of the permit application upon submission. An application will not be considered complete without the report.

The applicant is encouraged to provide the Department with a discussion about the environmental exposures in the community. This will provide pertinent information about how the applicant should proceed with engaging with the community. Residents of a community with a high indicator score and a high degree of environmental exposure should be afforded broader opportunities to participate in the permit process and understand the impacts a project seeking permit approval may have on them.

Questions

For air quality permits, please call 410-537-3230.

For water permits, please call 410-537-4145.

For land permits pertaining to Solid Waste, please call 410-537-3098.

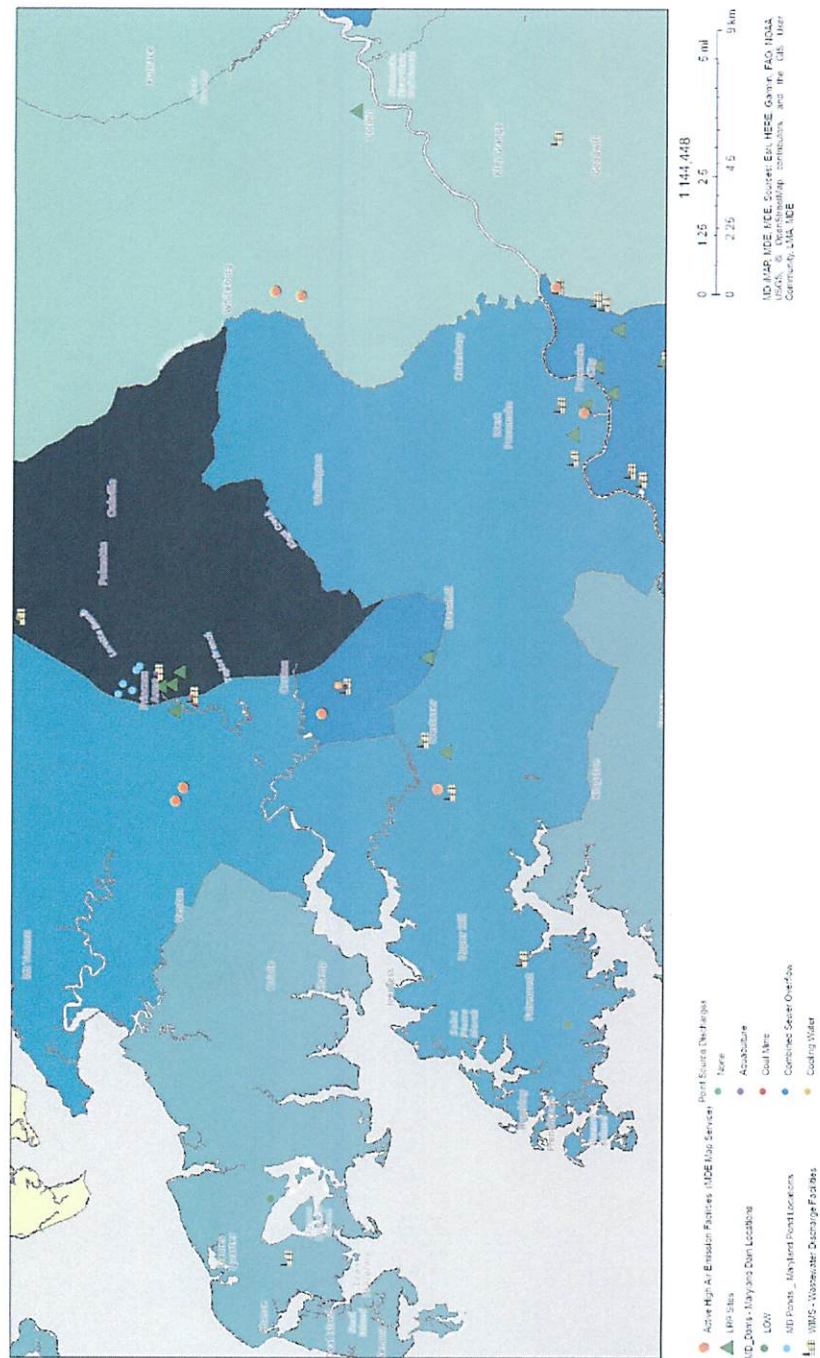
For land permits pertaining to Oil Control, please call 410-537-3483.

For land permits pertaining to Animal Feeding Operations, please call 410-537-4423.

For land permits pertaining to Biosolids, please call 410-537-3403.



Jun 27 2023 11:24:31 Eastern Daylight Time



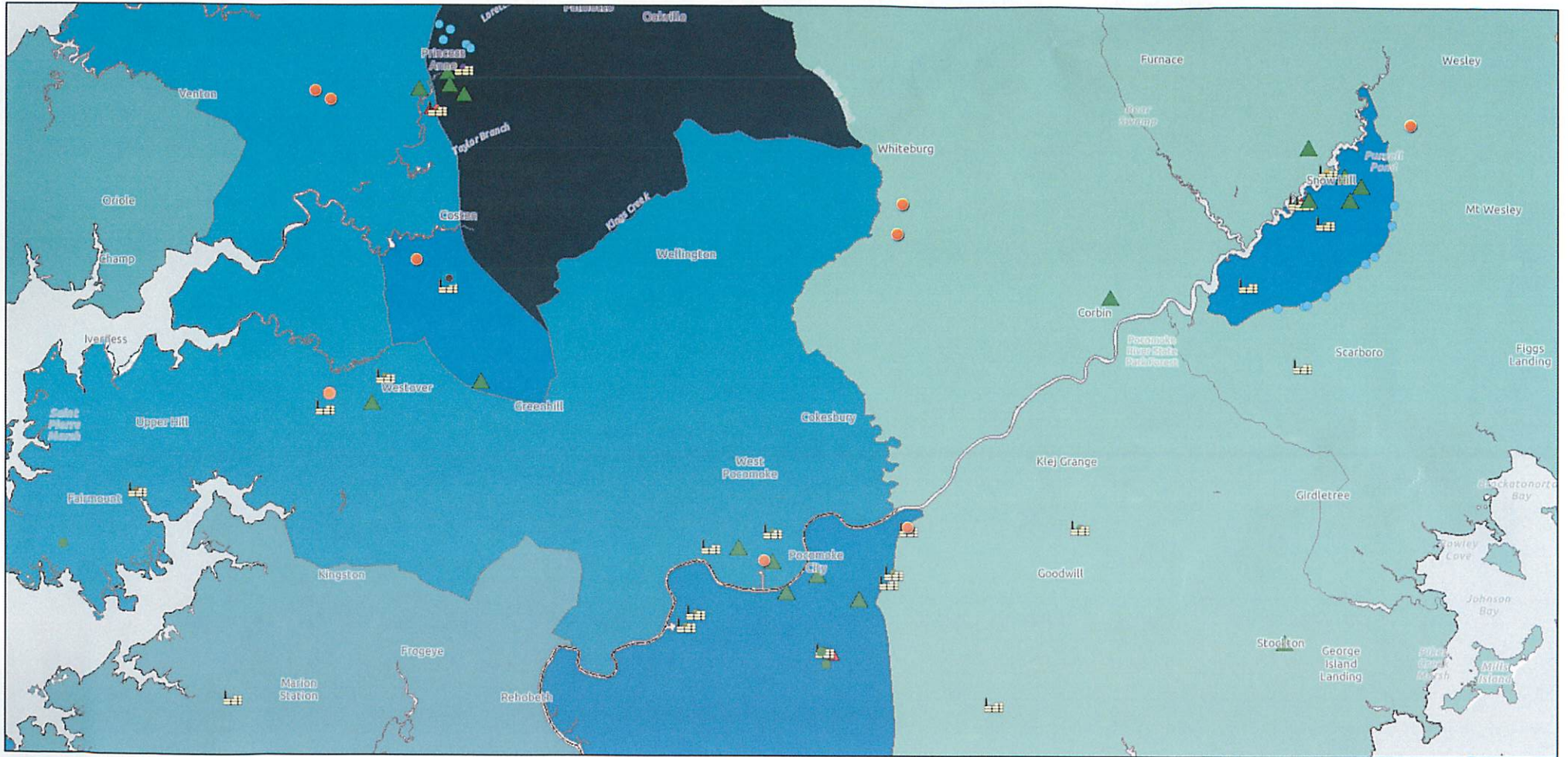
Summary

Name	Count	Area(ft²)	Length(ft)
EJ Scores as a Percent Distribution (Quantile Representation)	1	N/A	N/A
Active High Air Emission Facilities	0	N/A	N/A
LRP Facilities	0	N/A	N/A
Maryland Dam Locations	0	N/A	N/A
Maryland Pond Locations	0	N/A	N/A
Wastewater Discharge Facilities	0	N/A	N/A
Historic Mine Locations	0	N/A	N/A
Significant Wastewater Treatment Plants	0	N/A	N/A
Point Source Discharges	0	N/A	N/A
All Permitted Solid Waste Acceptance Facilities	0	N/A	N/A
Municipal Solid Waste Acceptance Facilities	0	N/A	N/A

EJ Scores as a Percent Distribution (Quantile Representation)

#	Geographic Area Name	Percent Minority	Percent Poverty	Percent_Limited_English_Proficiency	SocioScore Percent Tract Only	Socio Percentile (All MD)	Socio Percentile (All MD) %	Area(ft²)
1	Census Tract 9804, Somerset County, Maryland	72.10	19.74	0.00	30.61	67.17	67.170%	N/A

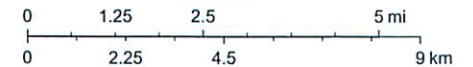
MDE Area of Interest



6/27/2023, 11:17:52 AM

- | | |
|---|---------------------------|
| ● Active High Air Emission Facilities (MDE Map Service) | ● Point Source Discharges |
| ▲ LRP Sites | ● None |
| MD_Dams - Maryland Dam Locations | ● Aquaculture |
| ● LOW | ● Coal Mine |
| ● MD Ponds - Maryland Pond Locations | ● Combined Sewer Overflow |
| ■ WIMS - Wastewater Discharge Facilities | ● Cooling Water |

1:144,448



MD IMAP, MDE, MDE, Sources: Esri, HERE, Garmin, FAO, NOAA, USGS, © OpenStreetMap contributors, and the GIS User Community, LMA, MDE



April 17, 2023

Maryland Department of the Environment
Air and Radiation Management Administration
Attn: Mr. Matthew Haffner
1800 Washington Boulevard
Baltimore, Maryland 21230

Reference: Mountaire Westover Feed Mill, Premises No. 039-0072

Dear Mr. Haffner,

Please find enclosed an application for the Permit to Construct for our Westover Feed Mill as discussed in the past on the phone. The permit to construct application includes the following equipment:

1. (1) One Mixer Discharge Surge Hopper, totally enclosed with a capacity of 3 tons.
2. (1) One Mixer Surge Discharge Conveyor, totally enclosed with a capacity of 108 tons per hour.
3. (1) One Mash Transfer Leg #1, totally enclosed with a capacity of 108 tons per hour.
4. (1) One Mash Leg Bucket Elevator, totally enclosed with a capacity of 110 tons per hour.
5. (1) One Mash Transfer leg #2, totally enclosed with a capacity of 108 tons per hour.

Please also note the following equipment that was not constructed in the previous Permit to Construct due to time frame.:

1. Finish Feed Swing Turnhead, totally enclosed, 12-inch diameter x 10 position.

To complete the upgrade, we are asking for a facility throughput increase on the feed mill manufacturing side of the complex, this increase will include a modification to the two hammer mills. This modification will give them a capacity of 85 tons per hour.

I am also including the emission calculations with and without control technologies. The hammer mills will still be controlled by the current baghouse.

If there are any questions or concerns regarding the request, please let me know.

Regards,

Kyle McConnell

Kyle McConnell
Mountaire Farms
Environmental Manager – Eastern Shore
kmccconnell@mountaire.com
(302) 841-4629

Actual emissions: Grain elevators and feed mills

Pollutant	Grain Elevator (ton/yr)	Feed Mill (ton/yr)	Natural Gas (ton/yr)	Propane (ton/yr)	Fugitive (ton/yr)	Actual Emissions (ton/yr)
Criteria Air Pollutants						
PM	2.33	75.52	0.24			78.09
PM10	2.73	33.64	0.24			36.61
PM2.5	0.46	9.73	0.24			10.43
SOx			0.02			0.02
NOx			3.19			3.19
VOC			0.18			0.18
CO			2.68			2.68
Lead			0.00			0.00
Greenhouse Gas Emissions						
CO ₂			3824.80			3824.80
CH ₄			0.07			0.0721
N ₂ O			0.01			0.0072
GHG Total CO ₂ e			3828.75			3828.75
Hazardous Air Pollutants						
Benzene			0.00			0.0001
Formaldehyde			0.00			0.0024
Hexane			0.06			0.0574
Naphthalene			0.00			0.0000
Toluene			0.00			0.0001
Arsenic			0.00			0.0000
Beryllium			0.00			0.0000
Cadmium			0.00			0.0000

Chromium	0.00	0.0000
Cobalt	0.00	0.0000
Manganese	0.00	0.0000
Mercury	0.00	0.0000
Nickel	0.00	0.0001
Selenium	0.00	0.0000
HAP Indiv. Max	Hexane	0.0574
HAP total		0.0601

Feed mill actual emissions

Source unless otherwise noted: EPA AP-42
Chapter 9.9.1

a Activity		b Maximum Capacity (tons/year)	c PM Control Efficiency ¹ (% control)	d PM Emission Factor (lb/ton)	e PM Emissions (tons/year) $b*d*(1-c)/2000$	f PM ₁₀ Control Efficiency ¹ (% control)	g PM ₁₀ Emission Factor (lb/ton)	h PM ₁₀ Emissions (ton/year) $b*g*(1-f)/2000$	h PM _{2.5} Emission Factor (lb/ton)	i PM _{2.5} Emissions (ton/year) $b*h*(1-f)/2000$
Grain Receiving		744600.0	99%	0.18	0.67	99%	0.059	0.22	0.01	0.04
Feed Loadout		744600.0	0%	0.0033	1.23	0%	0.0008	0.30	0.0008	0.30
Feed Ingredient Rec.		171437.8	99%	0.025	0.02	99%	0.0063	0.01	0.0011	0.00
Milling	Hammer mill ⁵	744600.0	99%	0.768	2.86	99%	0.384	1.43	0.384	1.43
	Flaker ⁶	0.0	0%	0.75	0.00	0%	0.375	0.00	0.375	0.00
	Cracker ⁶	0.0	0%	0.12	0.00	0%	0.06	0.00	0.06	0.00
Pellet Cooler ⁷		744600.0	99%	1.65	6.14	99%	0.825	3.07	0.825	3.07
Headhouse & Grain Handling ⁸		331470.9.3	60%	0.061	40.44	60%	0.034	22.54	0.0058	3.85
Ag Bag Operation		6500.0	60%	0.18	0.23	60%	0.059	0.08	0.01	0.01
Grain Cleaning (internal vibrating ⁹)		0.0	0%	0.375	0.00	0%	0.095	0.00	0.016	0.00
Storage Bin (vent)		182550.9.3	60%	0.025	9.13	60%	0.0063	2.30	0.0011	0.40
Grain Drying	Rack	0.0	0%	3	0.00	0%	0.75	0.00	0.13	0.00
	Rack (<50mesh)	0.0	0%	0.47	0.00	0%	0.12	0.00	0.02	0.00
	Column	336309.3	60%	0.22	14.80	60%	0.055	3.70	0.0094	0.63
Total Emissions (excluding combustion from dryers, if applicable)					75.52			33.64		9.73

Air emissions for feed mills - Potential emissions

Facility information for emission calculations

Facility name:

Max.

capacity:

744,600

tons/year

For grain processing facilities, max. capacity is the maximum amount of grain you could possibly process in a year assuming an unlimited supply is available.

Do you have a traditional facility with a headhouse?

Do you have any milling equipment?
If yes, what type(s)?

Hammermill

Flaker

Cracker

Yes

Yes

No

No

Total capacity (ton per hour)

85

Total milling capacity

85

744,600

ton per hour

ton per year

Do you do pellet cooling?

Yes

If yes, what is your pellet cooling capacity?

75

(ton per hour)

Do you clean the grain at some point?

No

If yes, what is the total grain cleaning capacity?

ton per hour

Do you have 1 or more grain dryers?
If yes, what type(s)?

Rack dryer

Rack dryer with self cleaning screen (<50 mesh)

Column dryer

No

Yes

No

Yes

Total capacity (ton per hour)

5551.4

Drying Capacity

5,551

48,630,264

ton per hour

ton per year



AIR QUALITY PERMIT TO CONSTRUCT APPLICATION CHECKLIST

OWNER OF EQUIPMENT/PROCESS	
COMPANY NAME:	Mountaire Farms Inc.
COMPANY ADDRESS:	P.O. Box 1320, Millsboro, Delaware 19966
LOCATION OF EQUIPMENT/PROCESS	
PREMISES NAME:	Westover Feed Mill
PREMISES ADDRESS:	30607 Revells Neck Road, Westover, Maryland 21871
CONTACT INFORMATION FOR THIS PERMIT APPLICATION	
CONTACT NAME:	Kyle McConnell
JOB TITLE:	Environmental Manager
PHONE NUMBER:	(302) 841-4629
EMAIL ADDRESS:	kmccconnell@mountaire.com
DESCRIPTION OF EQUIPMENT OR PROCESS	
Process Equipment for manufacturing poultry feed.	

Application is hereby made to the Department of the Environment for a Permit to Construct for the following equipment or process as required by the State of Maryland Air Quality Regulation, COMAR 26.11.02.09.

Check each item that you have submitted as part of your application package.

- ☒ Application package cover letter describing the proposed project
- ☒ Complete application forms (Note the number of forms included or NA if not applicable.)

No. <u> X </u> Form 5	No. <u> </u> Form 11
No. <u> </u> Form 5T	No. <u> </u> Form 41
No. <u> </u> Form 5EP	No. <u> </u> Form 42
No. <u> </u> Form 6	No. <u> </u> Form 44
No. <u> </u> Form 10	
- ☐ Vendor/manufacture specifications/guarantees
- ☒ Evidence of Workman's Compensation Insurance
- ☒ Process flow diagrams with emission points
- ☐ Site plan including the location of the proposed source and property boundary
- ☒ Material balance data and all emissions calculations
- ☐ Material Safety Data Sheets (MSDS) or equivalent information for materials processed and manufactured.
- ☐ Certificate of Public Convenience and Necessity (CPCN) waiver documentation from the Public Service Commission ⁽¹⁾
- ☐ Documentation that the proposed installation complies with local zoning and land use requirements ⁽²⁾

⁽¹⁾ Required for emergency and non-emergency generators installed on or after October 1, 2001 and rated at 2001 kW or more.

⁽²⁾ Required for applications subject to Expanded Public Participation Requirements.

MARYLAND DEPARTMENT OF THE ENVIRONMENT

1800 Washington Blvd ▪ Baltimore, Maryland 21230
(410) 537-3230 ▪ 1-800-633-6101 ▪ www.mde.state.md.us

Air and Radiation Management Administration ▪ Air Quality Permits Program

APPLICATION FOR PROCESSING/MANUFACTURING EQUIPMENT

Permit to Construct ☒

Registration Update ☐

Initial Registration ☐

1A. Owner of Equipment/Company Name

Mountaire Farms Inc.

Mailing Address

P.O. Box 1320

Street Address

Millsboro

Delaware

19966

City

State

Zip

Telephone Number

(302) 841-4629

Signature

Phillip Plylar

Phillip Plylar - President

Print Name and Title

Date

1B. Equipment Location and Telephone Number (if different from above)

30607 Revells Neck Road

Street Number and Street Name

Westover

Maryland

21871

(302) 934-3070

City/Town

State

Zip

Telephone Number

Westover Feed Mill

Premises Name (if different from above)

3. Status (A= New, B= Modification to Existing Equipment, C= Existing Equipment)

Status

A

15

New Construction
Begun (MM/YY)

16-19

New Construction
Completed (MM/YY)

20-23

Existing Initial
Operation (MM/YY)

20-23

4. Describe this Equipment: Make, Model, Features, Manufacturer (include Maximum Hourly Input Rate, etc.)

Mixer Surge Discharger Conveyor@108TPH, Mash Transfer Leg#1@ 108TPH, Mash Leg Bucket Elevator@ 110TPH
Mash Transfer Leg #2@ 108TPH, (1) One finish feed swing turnhead.

5. Workmen's Compensation Coverage

Company

Binder/Policy Number

Expiration Date

NOTE: Before a Permit to Construct may be issued by the Department, the applicant must provide the Department with proof of worker's compensation coverage as required under Section 1-202 of the Worker's Compensation Act.

6A. Number of Pieces of Identical Equipment Units to be Registered/Permitted at this Time 0

6B. Number of Stack/Emission Points Associated with this Equipment All equipment totally enclosed.

DO NOT WRITE IN THIS BLOCK
2. REGISTRATION NUMBER

County No.

1-2

Premises No.

3-6

Registration Class

7

Equipment No.

8-11

Data Year

12-13

Application Date



7. Person Installing this Equipment (if different from Number 1 on Page 1)

Name _____ Title _____
Company _____
Mailing Address/Street _____
City/Town _____ State _____ Telephone (____) _____

8. Major Activity, Product or Service of Company at this Location

Manufacturer of poultry feed.

9. Control Devices Associated with this Equipment

None



Simple/Multiple
Cyclone



24-1

Spray/Adsorb
Tower



24-2

Venturi
Scrubber



24-3

Carbon
Adsorber



24-4

Electrostatic
Precipitator



24-5

Baghouse



24-6

Thermal/Catalytic
Afterburner



24-7

Dry
Scrubber



24-8

Other



Describe Equipment is totally enclosed.

24-9

10. Annual Fuel Consumption for this Equipment

OIL-1000 GALLONS

--	--	--	--	--	--

26-31

SULFUR %

--	--	--	--	--	--

32-33

GRADE

--	--	--	--	--	--

34

NATURAL GAS-1000 FT³

--	--	--	--	--	--	--	--	--	--

35-41

LP GAS-100 GALLONS

--	--	--	--	--	--

42-45

GRADE

--	--	--	--	--	--

COAL- TONS

--	--	--	--	--	--	--	--

46-52

SULFUR %

--	--	--	--	--	--

53-55

ASH%

--	--	--	--	--	--

56-58

WOOD-TONS

--	--	--	--	--	--

59-63

MOISTURE %

--	--	--	--	--	--

64-65

OTHER FUELS

☐

ANNUAL AMOUNT CONSUMED

(Specify Type)

66-1

(Specify Units of Measure)

OTHER FUEL

☐

ANNUAL AMOUNT CONSUMED

(Specify Type)

66-2

(Specify Units of Measure)

1= Coke 2= COG 3=BFG 4=Other

11. Operating Schedule (for this Equipment)

Continuous Operation

☐

67-1

Batch Process

☐

67-2

Hours per Batch

--	--

68-69

Batch per Week

☐

Hours per Day

--	--

70-71

Days Per Week

☐

72

Days per Year

--	--	--

73-75

Seasonal Variation in Operation:

No Variation

☐

76

Winter Percent

--	--

77-78

Spring Percent

--	--

79-80

Summer Percent

--	--

81-82

Fall Percent

--	--

83-84

(Total Seasons= 100%)



12. Equivalent Stack Information- is Exhaust through Doors, Windows, etc. Only? (Y/N) ☐

85

If not, then

Height Above Ground (FT)

Inside Diameter at Top

Exit Temperature (°F)

Exit Velocity (FT/SEC)

--	--	--

86-88

--	--	--

89-91

--	--	--	--

92-95

--	--	--

96-98

NOTE:

Attach a block diagram of process/process line, indicating new equipment as reported on this form and all existing equipment, including control devices and emission points.

13. Input Materials (for this equipment only)

Is any of this data to be considered confidential? ☐ (Y or N)

INPUT RATE

	NAME	CAS NO. (IF APPLICABLE)	PER HOUR	UNITS	PER YEAR	UNITS
1.						
2.						
3.						
4.						
5.						
6.						
7.						
8.						
9.						

TOTAL

14. Output Materials (for this equipment)

Process/Product Stream

OUTPUT RATE

	NAME	CAS NO. (IF APPLICABLE)	PER HOUR	UNITS	PER YEAR	UNITS
1.						
2.						
3.						
4.						
5.						
6.						
7.						
8.						
9.						

TOTAL

15. Waste Streams- Solid and Liquid

OUTPUT RATE

	NAME	CAS NO. (IF APPLICABLE)	PER HOUR	UNITS	PER YEAR	UNITS
1.						
2.						
3.						
4.						
5.						
6.						
7.						
8.						
9.						

TOTAL



16. Total Stack Emissions (for this equipment only) in Pounds Per Operating Day

Particulate Matter					

99-104

Oxides of Sulfur					

105-110

Oxides of Nitrogen					

111-116

Carbon Monoxide					

177-122

Volatile Organic Compounds					

123-128

PM-10					

129-134

17. Total Fugitive Emissions (for this equipment only) in Pounds Per Operating Day

Particulate Matter					

135-139

Oxides of Sulfur					

140-144

Oxides of Nitrogen					

145-149

Carbon Monoxide					

150-154

Volatile Organic Compounds					

155-159

PM-10					

160-164

Method Used to Determine Emissions (1= Estimate 2= Emission Factor 3= Stack Test 4= Other)

TSP

165

SOX

166

NOX

167

CO

168

VOC

169

PM10

170

AIR AND RADIATION MANAGEMENT ADMINISTRATION USE ONLY

18. Date Rec'd. Local

Date Rec'd. State

Return to Local Jurisdiction

Date By

Reviewed by Local Jurisdiction

Date By

Reviewed by State

Date By

19. Inventory Date

Month/Year

Equipment Code

SCC Code

--	--	--	--

171-174

--	--	--

175-177

--	--	--	--	--	--	--

178-185

20. Annual Operating Rate

Maximum Design Hourly Rate

Permit to Operate Month

Transaction Date (MM/DD/YR)

--	--	--	--	--	--	--

186-192

--	--	--	--	--	--	--

193-199

--	--

200-201

--	--	--	--	--	--	--

202-207

Staff Code

VOC Code

SIP Code

Regulation Code

Confidentiality

--	--	--

208-210

--	--

211 212

--	--

213 214

--	--	--	--

215-218

--

219

Point Description

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

220-238

Action

--

239

A: Add
C: Change




CERTIFICATE OF LIABILITY INSURANCE

DATE (MM/DD/YYYY)

2/27/2023

THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND CONFERS NO RIGHTS UPON THE CERTIFICATE HOLDER. THIS CERTIFICATE DOES NOT AFFIRMATIVELY OR NEGATIVELY AMEND, EXTEND OR ALTER THE COVERAGE AFFORDED BY THE POLICIES BELOW. THIS CERTIFICATE OF INSURANCE DOES NOT CONSTITUTE A CONTRACT BETWEEN THE ISSUING INSURER(S), AUTHORIZED REPRESENTATIVE OR PRODUCER, AND THE CERTIFICATE HOLDER.

IMPORTANT: If the certificate holder is an **ADDITIONAL INSURED**, the policy(ies) must have **ADDITIONAL INSURED** provisions or be endorsed. If **SUBROGATION** IS **WAIVED**, subject to the terms and conditions of the policy, certain policies may require an endorsement. A statement on this certificate does not confer rights to the certificate holder in lieu of such endorsement(s).

PRODUCER Stephens Insurance, LLC
111 Center Street, Suite 100
Little Rock, AR 72201

CONTACT NAME: Lori Prescott
PHONE (A/C, No, Ext): 501-377-8451 FAX (A/C, No):
E-MAIL ADDRESS: lori.prescott@stephens.com

www.stephensinsurance.com

INSURED
Mountaire Farms Inc.
P. O. Box 710
Selbyville DE 19975

INSURER(S) AFFORDING COVERAGE	NAIC #
INSURER A: Hartford Fire Insurance Company	19682
INSURER B: Property & Casualty Insurance Co. of Hartford	34690
INSURER C: Navigators Insurance Company	42307
INSURER D: Twin City Fire Insurance Company	29459
INSURER E:	
INSURER F:	

COVERAGES

CERTIFICATE NUMBER: 73173847

REVISION NUMBER:

THIS IS TO CERTIFY THAT THE POLICIES OF INSURANCE LISTED BELOW HAVE BEEN ISSUED TO THE INSURED NAMED ABOVE FOR THE POLICY PERIOD INDICATED. NOTWITHSTANDING ANY REQUIREMENT, TERM OR CONDITION OF ANY CONTRACT OR OTHER DOCUMENT WITH RESPECT TO WHICH THIS CERTIFICATE MAY BE ISSUED OR MAY PERTAIN, THE INSURANCE AFFORDED BY THE POLICIES DESCRIBED HEREIN IS SUBJECT TO ALL THE TERMS, EXCLUSIONS AND CONDITIONS OF SUCH POLICIES. LIMITS SHOWN MAY HAVE BEEN REDUCED BY PAID CLAIMS.

INSR LTR	TYPE OF INSURANCE	ADDL INSD	SUBR WVD	POLICY NUMBER	POLICY EFF (MM/DD/YYYY)	POLICY EXP (MM/DD/YYYY)	LIMITS
D	<input checked="" type="checkbox"/> COMMERCIAL GENERAL LIABILITY <input type="checkbox"/> CLAIMS-MADE <input checked="" type="checkbox"/> OCCUR <input checked="" type="checkbox"/> Contractual <input checked="" type="checkbox"/> \$1,000,000 SIR GEN'L AGGREGATE LIMIT APPLIES PER: <input type="checkbox"/> POLICY <input type="checkbox"/> PRO-JECT <input type="checkbox"/> LOC OTHER:			38ECSS71202 \$1,000,000 Limit excess of \$1,000,000 SIR	3/1/2023	3/1/2024	EACH OCCURRENCE \$1,000,000 DAMAGE TO RENTED PREMISES (Ea occurrence) \$1,000,000 MED EXP (Any one person) \$10,000 PERSONAL & ADV INJURY \$1,000,000 GENERAL AGGREGATE \$ PRODUCTS - COMP/OP AGG \$4,000,000 \$
A	AUTOMOBILE LIABILITY <input checked="" type="checkbox"/> ANY AUTO <input type="checkbox"/> OWNED AUTOS ONLY <input type="checkbox"/> HIRED AUTOS ONLY <input checked="" type="checkbox"/> SCHEDULED AUTOS NON-OWNED AUTOS ONLY			38CSES71201 \$250,000. Deductible	3/1/2023	3/1/2024	COMBINED SINGLE LIMIT (Ea accident) \$5,000,000 BODILY INJURY (Per person) \$ BODILY INJURY (Per accident) \$ PROPERTY DAMAGE (Per accident) \$ \$
C	<input checked="" type="checkbox"/> UMBRELLA LIAB <input checked="" type="checkbox"/> OCCUR <input type="checkbox"/> EXCESS LIAB <input type="checkbox"/> CLAIMS-MADE DED <input checked="" type="checkbox"/> RETENTION \$10,000			CH23UMRZ07CYGIV	3/1/2023	3/1/2024	EACH OCCURRENCE \$5,000,000 AGGREGATE \$5,000,000 \$
B	WORKERS COMPENSATION AND EMPLOYERS' LIABILITY ANY PROPRIETOR/PARTNER/EXECUTIVE OFFICER/MEMBER EXCLUDED? (Mandatory in NH) If yes, describe under DESCRIPTION OF OPERATIONS below		N/A	38WNS71200 \$500,000. Deductible	3/1/2023	3/1/2024	<input checked="" type="checkbox"/> PER STATUTE <input type="checkbox"/> OTH-ER E.L. EACH ACCIDENT \$1,000,000 E.L. DISEASE - EA EMPLOYEE \$1,000,000 E.L. DISEASE - POLICY LIMIT \$1,000,000

DESCRIPTION OF OPERATIONS / LOCATIONS / VEHICLES (ACORD 101, Additional Remarks Schedule, may be attached if more space is required)

CERTIFICATE HOLDER**CANCELLATION**

Verification of Coverage

SHOULD ANY OF THE ABOVE DESCRIBED POLICIES BE CANCELLED BEFORE THE EXPIRATION DATE THEREOF, NOTICE WILL BE DELIVERED IN ACCORDANCE WITH THE POLICY PROVISIONS.

AUTHORIZED REPRESENTATIVE

Stan Payne

© 1988-2015 ACORD CORPORATION. All rights reserved.

ACORD 25 (2016/03)

The ACORD name and logo are registered marks of ACORD



SOMERSET COUNTY
DEPARTMENT OF TECHNICAL AND COMMUNITY SERVICES

Mary R Phillips, Zoning Administrator / Assistant Director

Mountaire Farms
Kyle McConnell
Environmental Manager - Eastern Shore
29106 John J. Williams Highway
P.O. Box 1320
Millsboro, Delaware 19966

February 13, 2023

RE: Facility located at 30606 Revells Neck Rd Westover MD 21871

Dear Mr. McConnell,

Per your request a review of the Zoning Ordinance in regards to the above referenced facility shows that The existing facility is a permitted use and meets the criteria of Section 5.7(e)1 and Section 6.2 of Ordinance # 1144 (Somerset County Zoning Ordinance)

Please feel free to contact us if you are in need additional information

Regards,


Mary R Phillips CFM
Zoning Administrator / Acting Director

11916 Somerset Ave., Suite 211 • Princess Anne, MD 21853
Telephone (410) 651-1424 or (410) 651-1005 • Fax (410) 651-2597
Email: dtes@somersetmd.us