DETAIL G-2-1  TYPICAL ANTI-SEEP COLLARS

INSTALL COLLAR WITH CORRUGATIONS VERTICAL  
P = 2 FT MIN.

WELD SEAM

2 FT MIN. TO JOINT

2 FT MIN. TO JOINT

THE LAST TWO CORRUGATIONS, MINIMUM, ON EACH END MUST BE ANNULAR OR FLANGE

CONTINUOUS WELD OF COLLAR TO BARREL THE FULL CIRCUMFERENCE OF THE COLLAR ON BOTH SIDES

CORRUGATED COLLAR WELDED IN PLACE ON BARREL SECTION

PLATES TO BE PRECUT, CLAMPED TOGETHER, PRE-DRILLED, AND LABELED TO FACILITATE WATERTIGHT FIELD ASSEMBLY

WELDED FRAME

STAINLESS STEEL NUT AND BOLT CONNECTION WITH BUTYL SEALANT BETWEEN PLATES

FABRICATED STEEL PLATE

USE BUTYL SEALANT BETWEEN PLATE AND FLANGE

P = 2 FT MIN.

COLLAR FOR FLANGE JOINT PIPE