



Maryland Green Registry MEMBER

The Maryland Green Registry promotes and recognizes sustainable practices at organizations of all types and sizes. Members agree to share at least five environmental practices and one measurable result while striving to continually improve their environmental performance.

Victor Stanley, Inc.



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Site furnishing manufacturer
Member since September 2017

Management and Leadership

Environmental Policy Statement

Victor Stanley is an American manufacturer of world class, high quality site furnishings since 1962. Our collections include litter receptacles, benches, tables, chairs, ash urns, planters, tree guards, bike racks and bollards. Through carefully integrated design and innovative use of materials and technology, we have committed ourselves to manufacturing durable, attractive, strong, comfortable and environmentally sustainable site furniture.

From design to production, Victor Stanley continually strives to reduce the energy and resource demands of our manufacturing process. We utilize thousands of tons of recycled material each year to help conserve our planet's natural resources. Our commitment to energy efficiency has resulted in a huge long-term investment in technology and equipment, reducing our net impact on energy resources.

See [Victor Stanley Environmental Commitment Statement and Efforts](#)

Environmentally Preferable Products and Services

- We manufacture [recycling stations](#), which promote sustainability.
- We recently released [Relay](#), which is a monitoring service for our receptacles that let the end user know when they are full.
 - Relay monitors the fill levels and weights of all containers, so that they can be collected at the optimal time. This service saves on collection

expenses and ensures resources are allocated efficiently, while reducing fuel costs, carbon footprints, and unsightly overflowing waste.

- *We extrude our own plastic slats in-house. More than 90% of the total raw material used in recycled plastic production is either post-industrial or post-consumer recycled plastic.*
 - *Any unusable slats are used to make shipping pallets. We also recycle all scraps.*
- *Our high-strength plastic lids are made from 75% recycled content by weight. Our standard full and half-moon black plastic liners are made primarily of recycled plastic resin.*
- *Our products are designed to survive and thrive in urban environments. All of our steel products are coated with a polyester powder coating, which provides a low maintenance, high-durability protective layer. This means less labor, energy and material will be spent on replacements in the long run.*

Environmentally Preferable Purchasing

- *Approximately 98% of the raw material used in steel bar production is either post-consumer or post-industrial recycled scrap steel.*
 - *The majority of our steel bar raw materials is from mills within 300 miles of our Maryland manufacturing facilities. 100% of our steel bar material is from domestic (USA) electric furnace mills.*
- *Wherever possible, we request that suppliers provide high recycled content products, including packaging components where feasible.*

Waste

Solid Waste Reduction and Reuse

Digitizing documents and processes has resulted in a 75% decrease in our overall paper use. We also use and encourage the use of digital faxes to save paper.

Recycling

- *Our facilities house four recycling stations and personal bins to encourage employee recycling.*
- *In manufacturing, we recycle any steel and plastic that we are unable to use for production.*

Hazardous Waste/Toxic Use Reduction

Our powder coating is done in-house through the use of four complete powder coating systems. Each system uses extremely high efficiency catalytic gas

infrared ovens, which use far less energy than conventional hot air ovens. They produce no harmful products of combustion, with water vapor as their only emission. The entire process utilizes no toxic solvents and represents our ongoing commitment to operating a modern, effective manufacturing process in a responsible and environmentally sound manner.

Energy

Energy Efficiency

- *Excess heat from our powder-coat ovens is circulated throughout our factories during cold weather, significantly reducing our energy requirements for heating.*
- *We have installed skylights in both manufacturing facilities, utilizing natural light to augment and improve the factory working environment.*
- *LCD monitors and energy efficient desktops as well as laptops are a company standard.*

Transportation

Efficient Business Travel

We have a corporate arrangement with AVIS so that all employees in need of a rental car will always get a hybrid or the greenest available rental car.

Fleet Vehicles

We have eight rechargeable electric vehicles and two electric lifts for use around our facilities.

Other

- *George Blevins, Sales Manager for Victor Stanley, serves on the board of [Annapolis Green](#). Annapolis Green has a vision of a greater Annapolis community that shares responsibility for a healthy environment and works together for positive change. The mission is to connect, inform, and inspire Annapolis residents, organizations, and businesses to care for the environment, live more responsibly and create a more beautiful and thriving community.*



Help build a greener, more sustainable Maryland through voluntary practices that reduce environmental impacts and save money.

Learn more at green.maryland.gov

