



MARYLAND Green Registry

2013 Leadership Award Winner

COCA-COLA REFRESHMENTS

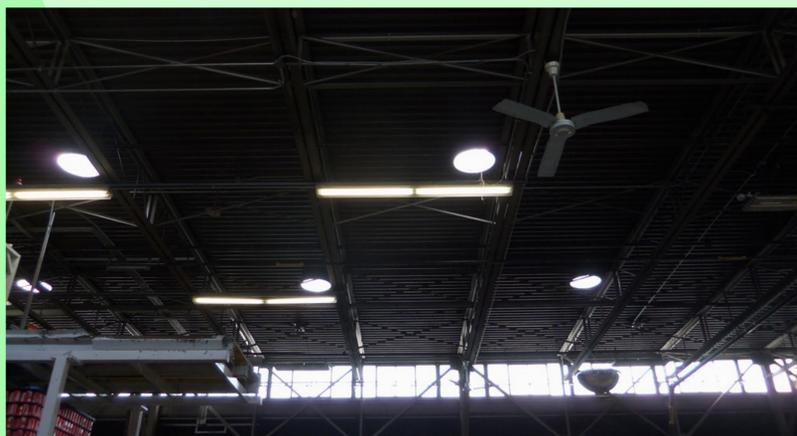


ABOUT COCA-COLA REFRESHMENTS

Coca Cola employs approximately 100 people at its production facility in Baltimore. Each year, the facility sets increasingly aggressive annual goals to reduce its environmental footprint. The facility is ISO 9001, 14001, 22000 and OHSAS 18001 certified, a testament to their commitment to verifiable systems that ensure continual improvement in quality, environmental, health, and safety performance.



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ACHIEVEMENTS

- Reduced electrical bill by over \$200,000 in 2012 by installing skylights and energy efficient lighting, and by modifying the air and ammonia compressor systems to run at top efficiency.
- Identified and repaired compressed air, nitrogen, and CO2 leaks, saving energy, raw materials, and CO2 emissions.
- Implemented a recycling program that captures over 98% of all waste generated at the facility.
- Reduced water consumption by over 18 million gallons annually through changes to the conveyor system, sanitation process changes, and an inspection procedure to ensure all water leaks are fixed, no matter how small.
- Provided empty drums to various organizations for conversion to rain collection barrels.



The Maryland Green Registry Leadership Awards recognize organizations that have shown a strong commitment to the implementation of sustainable practices, the demonstration of measurable results, and the continual improvement of environmental performance.