Stakeholder Comments on Maryland NO_x RACT rulemaking for Large Municipal Waste Combustors

Environmental Integrity Project

Leah Kelly, Attorney

Ben Kunstman, Engineer

Nitrogen Oxides (NO_x)

• NO_X

Air pollutants that affect human health

- → Nitrogen dioxide (NO₂)
- \rightarrow Fine particulate matter (PM_{2.5})
- → Ozone (why we're here)

Water quality

- →Deposition of nitrogen (N) in water contributes to dead zones in the Chesapeake Bay
 - About 33% of N in Chesapeake Bay comes from air deposition

Nitrogen Dioxide (NO₂)

- Short term exposure to high NO₂ levels can "aggravate respiratory diseases, particularly asthma, leading to respiratory symptoms . . . , hospital admissions, and visits to the emergency room."
- Longer exposures to high levels of NO₂ may contribute to the development of asthma.
- People with asthma, as well as children and the elderly are especially susceptible to these adverse effects.

Fine Particulate Matter (PM_{2.5})

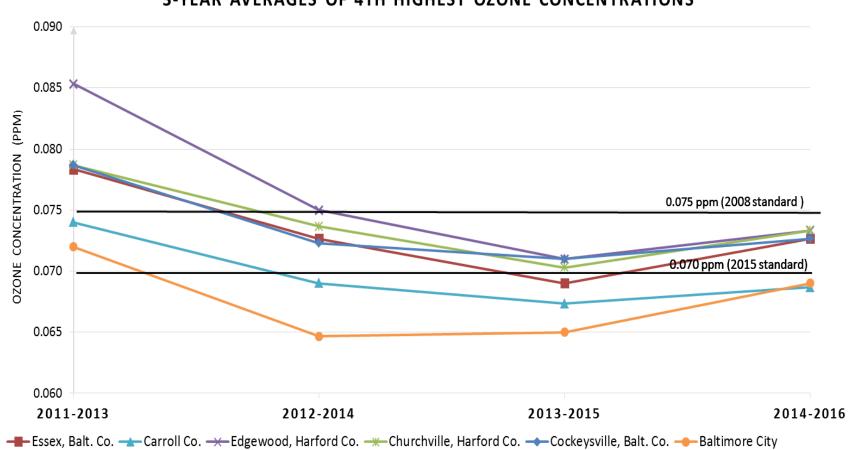
- Consists of particles that are 2.5 microns or less in diameter, which is 1/30th the size of a human hair.
- Can cause premature mortality due to heart and lung disease, can aggravate asthma, and increases the risk of adverse birth outcomes, including low birth weight and preterm birth.
- Can cause adverse health effects even at levels below federal air quality standards.

Ozone

- NOx + volatile organic compounds (VOC) + sunlight → Ozone
- Can aggravate respiratory conditions like asthma, bronchitis, and emphysema.
- Can increase susceptibility to lung infections and cause chronic obstructive pulmonary disorder (COPD).
- People at increased risk are asthmatics, children, the elderly, and those who are active outdoors.

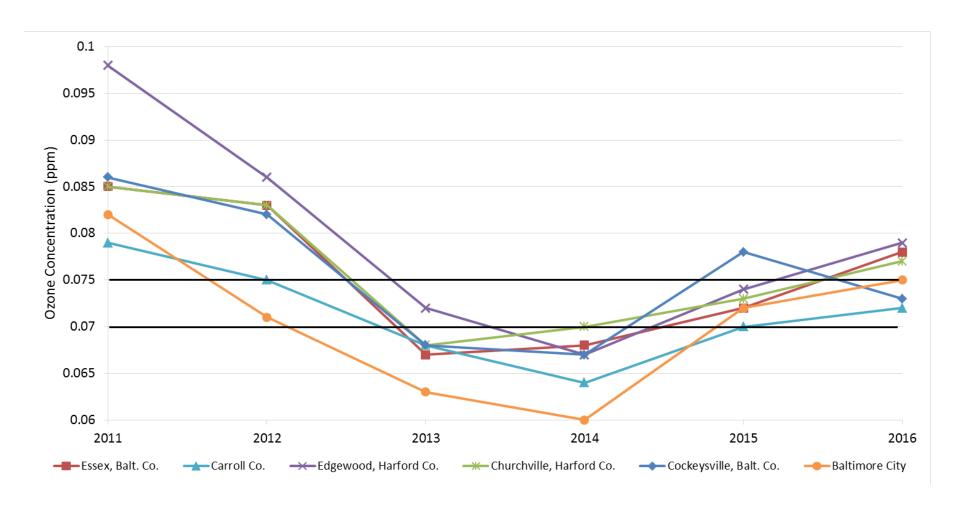
Baltimore Area Ozone Trends – Meeting EPA Air Quality Standards

3-YEAR AVERAGES OF 4TH HIGHEST OZONE CONCENTRATIONS



Source: EPA Airdata, https://www.epa.gov/outdoor-air-quality-data

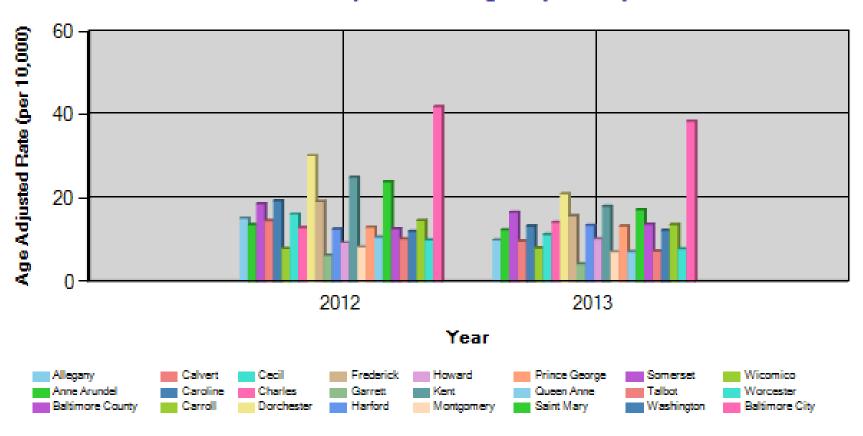
Baltimore Area Ozone Trends by Year (4th highest max)



Source: EPA Airdata, https://www.epa.gov/outdoor-air-quality-data

Asthma Levels in Baltimore

Asthma Hospital Discharges by County



NO_x Emissions from BRESCO

6th highest NOx emitter in Maryland in 2015

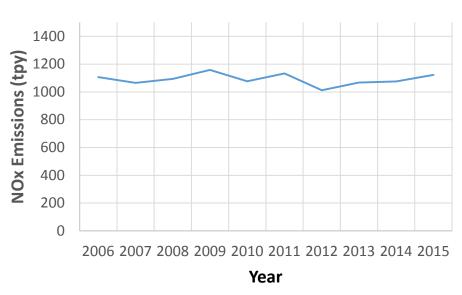
Rank	Company	NO _x (tons)
1	Raven Power-Ft. Smallwood Complex	3102
2	Lehigh Cement-Union Bridge (cement plant)	2936
3	GENON-Chalk Point/SMECO	2126
4	Luke Paper Company (paper mill)	1887
5	HOLCIM (US), Inc. (cement plant)	1225
6	Wheelabrator-Baltimore (RESCO)	1123
7	Constellation Power-Crane	1078
8	GENON-Dickerson	987
9	NRG -Morgantown	897
10	AES Warrior Run	445
11	Montgomery County RRF	441

Source: 2015 Maryland Emissions Inventory

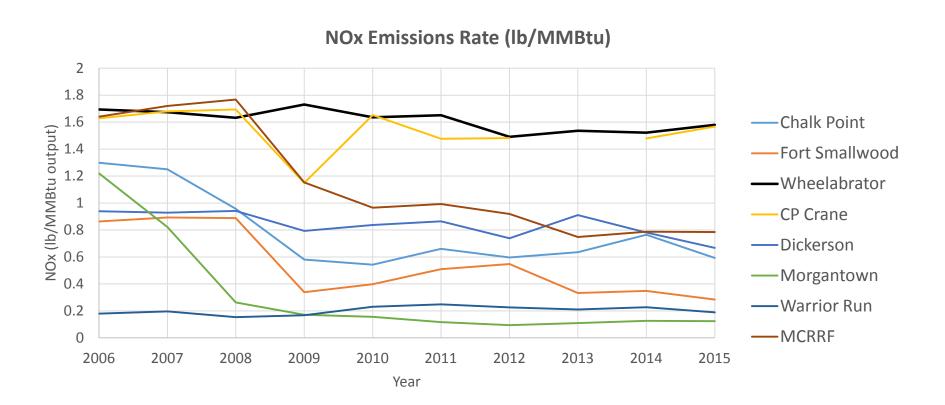
Wheelabrator Baltimore (BRESCO)

- Over last decade, relatively constant annual emissions (tons per year)
- Between 2006-2015, has gone from 13th highest NOx emitter to 6th

Wheelabrator Baltimore NOx Emissions



Maryland Electrical Generating NOx Sources



Treatment Technologies

- Selective Catalytic Reduction (SCR)
- Regenerative Selective Catalytic •
 Reduction (RSCR)
- Low NOx Controls

- Most effective technology for controlling NOx emissions from variety of sources
- SCR can provide control efficiencies of 75% or greater at MSW incinerators

Treatment Technologies

- Selective Catalytic Reduction (SCR)
- Regenerative Selective
 "Estimated minimum 80% removal **Catalytic Reduction** (RSCR)
- Low NOx Controls

- Variation of SCR utilizing flue gas reheat to improve cost-effectiveness
- Would have been control technology used at Energy Answers
- efficiency for NOx"
- Energy Answers- 45 ppmdv
- Wheelabrator actual 2015 annual average= 168 ppmdv

Treatment Technologies

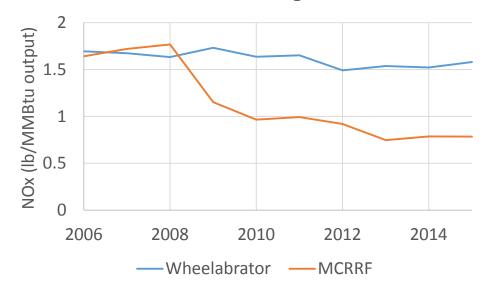
- Selective Catalytic Reduction (SCR)
- Regenerative Selective Catalytic Reduction (RSCR)
- Low NOx Controls

- Modifying combustion processes to maximize NOx reduction
- Retrofit can be combined with existing SNCR systems

Montgomery County Resource Recovery Facility (MCRRF)

- Utilizes SNCR and Low NOx control technology
- Low NOx installed in 2009
- Similar boiler technology, control technology, and pre-2009 emissions rates to Wheelabrator facility

NOx Emissions Rate for Large MWC Facilities



"Low NO_x" Technology – Montgomery County RRF v. BRESCO

Montgomery County RRF Emissions and Waste Processing 2006-2015				
Year	NO_x emissions (tons)	Waste processed (tons)		
2006	1,041	620,666		
2007	1,009	578,804		
2008	998	573,293		
2009	554	527,623		
2010	499	551,670		
2011	512	556,266		
2012	479	544,647		
2013	388	555,716		
2014	427	Not available		
2015	441	599,250		

BRESCO Emissions and Waste Processing 2012-2015			
Year	NO _x (tons)	Waste processed (tons)	
2012	1,012	697,078	
2013	1,067	713,410	
2014	1,076	Not available	
2015	1,124	730,150	

Sources: Maryland Emissions Inventory for emissions; U.S. Energy Information Administration for power generated; Northeast Maryland Waste Disposal Authority for waste processed

Efficiency of BRESCO Current Controls Selective Non-Catalytic Reduction ("SNCR")

 Wheelabrator optimization tests for existing SNCR system stated optimized NOx removal of 25%

	NOx ppm	NOx Removal	Urea Utilization
Original Configuration	175	14-21%	25%
Optimized Configuration	150-165	25%	40%

^{*}from August 30, 2016 MDE NOx RACT for Municipal Waste Combustors Presentation

 Maryland PPRP's analysis- "SNCR typically achieves minimum control efficiencies in range of 50-60% for MSW incinerators"

NOx RACT Limits for Incinerators in Other States

State	NOX limit (ppmvd @ 7% O2)	Action	Averaging time	Notes
Connecticut	150 for mass	Final rule	24-hour daily average	Limit effective 8/2/17
	burn waterwall	effective 8/2/16		12 months to comply
	combustors			
	150 for	Effective April	Calendar day average	Allows owner/operator
	municipal solid	2009		to apply for alternative
New Jersey	waste			NOx limit
	incinerators			
	150 for mass	Proposed May	Daily average	
Massachusetts	burn waterwall	2013. Not		
	combustors	finalized.		